

Mounting instruction

ECOFLEX®10, AIRCOM PREMIUM®

NEX10-Connector, Crimp Female / Art. Nr.: N10F



Required tools :

- 1 x Cutter knife
- 1 x Wire cutter
- 1 x Crimp insert HEX 0.409"
(10,4 mm)
- 1 x Soldering Station

1



Cut off cable tail right-angled. Move the crimp sleeve over the cable tail.

2



Remove 13,5 mm of the outer sheathing with a cutter knife. Bend copper braid upwards right-angled.

3



Remove 5,5 mm of the copper foil with a cutter knife.

4



Remove 3,5 mm of the foamed dielectric with a cutter knife.

5



Put the inner pin on to the inner conductor and solder it.

6



Insert the so prepared cable end into the connector housing as far it goes. Cut off the copper braid and move the crimp sleeve forward.

7



Crimp the crimp sleeve with a crimp tool; herewith the copper braid will be clamped between the socket housing and the crimp sleeve.